





Architectural Commercial Post Frame Residential

TTS metal sales™ manufacturing corporation

THE METAL SALES **DIFFERENCE**

For more than 55 years, Metal Sales Manufacturing Corporation has earned a reputation as the premier provider of innovative metal building components and accessories. We've backed this reputation with the industry's largest professional sales and service team, supported by 21 branches located throughout the United States.

We offer a full line of exceptional quality metal roof and wall panels for agricultural, commercial, architectural, industrial and residential projects of every shape and size - new construction or retrofit.

But our technology and durable designs are only part of the story. Architects, contractors and installers appreciate the impeccable service from our highly trained professional staff, ready to answer any question, or help devise custom solutions to your building and energy saving

- Serving the architectural, commercial, residential, industrial and agricultural markets for over half a century
- In-house engineering and design assistance available
- A wide selection of materials and finishes available, including MS Colorfast45[®], ColorFit40[™], PVDF, Weathering Steel, Aluminum, Stainless Steel and Copper
- Over 75 profiles available with matching trim and accessories
- All standard colors meet or exceed steep slope ENERGY STAR® requirements and many are also LEED compliant



- 21 convenient locations nationwide, including Alaska
- Quoting and shipping projects worldwide
- Up to 45 year Finish Warranties available
- Panel testing including FM-4471, UL 580, ASTM E 1592 and approvals including Miami-Dade County, ICC Evaluation Report and Florida Building Code (FBC) 2017
- 30 year Weather-Tight Warranty available (on select profiles) wtw

■ Curving capabilities available – (see pages 3 and 8)

Metal Sales is dedicated to leading the metal building component industry, by setting new standards for operating efficiency, product design, active service management and lasting value. We strongly believe that by investing in our corporation, we will ensure the best products and services for our customers, high job satisfaction for our employees and continued innovation and growth for our industry.

Profile Selection

STANDING SEAM PANELS

| Magna-Loc, Magna-Loc 1803 | WTW |
|------------------------------------|-----|
| Curved Magna-Loc3 | WTW |
| T-Armor Series™4 | WTW |
| Seam-Loc 24 [®] | WTW |
| Snap-Loc 245 | WTW |
| Vertical Seam, Vertical Seam Plus6 | WTW |
| Clip-Loc6 | WTW |

CONCEALED FASTENED PANELS

| Image II™7 | WTW |
|----------------------------------|-----|
| Mini-Batten, Curved Mini-Batten8 | |
| Box-Batten8 | |
| Maxi-Batten8 | |
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| Flush Face Series10 | |
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| Soffit Panel12 | |

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| IC72-Panel | 15 |
| V-Line 32 | 15 |
| Exposed Fastened Series | 16,17 |
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INSULATED WALL & ROOF PANELS

IMPower Series™

SECONDARY FRAMING

| Retro-Master® and Metal-Over-Metal | 26 |
|---|----|
| Perforation, Mitered Corners, Curving Options | 26 |
| Secondary Framing | 27 |
| Coating Systems | 27 |

Magna-Loc, Magna-Loc 180

- ► Architectural/structural flat pan standing seam roof panel
- ▶ 16" or 18" panel coverage, 2" rib height
- ► Gauges: 24 ga. standard, 22 ga. optional
- ► Minimum roof slope: 1/2:12
- ► Factory-applied side lap sealant
- ► Mechanically seamed side lap
- ► Concealed clip designed for thermal movement
- ► Accommodates 1/2" to 6" blanket insulation
- ► Applies over open framing or solid substrate
- ► Finishes: PVDF and Acrylic Coated Galvalume®
- ► Contact Metal Sales for load-carrying capabilities



- UL 580, Class 90 Wind Uplift, Construction #506, 506A and 506B
- UL 790, Class A Fire Resistance Rating per assembly
- > ASTM E 1592 Roof Uplift
- > ASTM E 1680 Air Leakage 0.016 cfm/ft2 at 12 psf*
- > ASTM E 2140 Water Penetration, Static Head none*

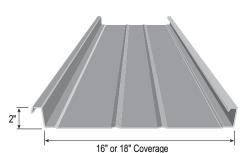
- Miami-Dade County Approved, NOA 18-0901.01 and 18-0901.02
- > 2017 FBC Approved
- Magna-Loc 24 ga. over 16 ga. Purlins, 10999.5
- Magna-Loc 24 ga. over 5/8" Plywood, 11560.6
- Magna-Loc 24 ga. over 22 ga. Metal Deck, 11560.7
- Magna-Loc 0.032" or 0.040" Aluminum over 22 ga. Metal Deck, 10999.2
- Magna-Loc 180 24 ga. over 16 ga. Purlins, 10999.6

*with tube sealant at clin locations

16" or 18" Coverage

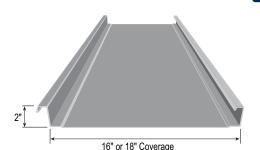


Striated











Striated

Curved Magna-Loc 180

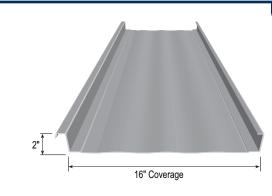
- ► Architectural/structural standing seam roof panel
- ▶ 16" panel coverage, 2" rib height
- ▶ 24 ga. standard
- ► Minimum radius 20'-0"
- ► Field and factory curving available
- ▶ Pre-applied side lap sealant
- ► Mechanically seamed side lap
- ► Concealed clip designed for thermal movement
- ► Applies over open framing or solid substrate
- ► Finishes: PVDF and Acrylic Coated Galvalume®
- ► Contact Metal Sales for load-carrying capabilities

Testing and Approvals

- UL 580, Class 90 Wind Uplift, Construction #576, 577 and 583
- UL 790, Class A Fire Resistance Rating per assembly

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- ▷ ASTM E 1592 Roof Uplift
- > ASTM E 1680 Air Leakage
- ≥ 2017 FBC Approved
 - Magna-Loc 180 24 ga. over 16 ga. Purlins, 10999.6



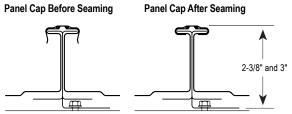


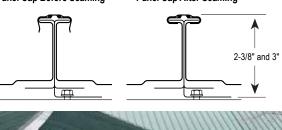
TES metal sales 800.406.7387 metalsales.us.com

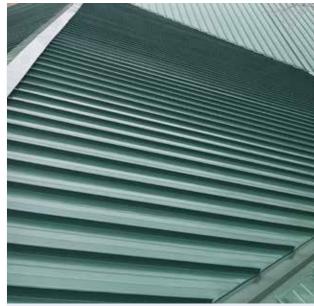


T-Armor Series™

- ► Structural "T" standing seam roof panel
- ▶ 12", 16" and 18" panel coverage
- ► Rib Height: 2-3/8" and 3"
- ► Finishes: PVDF and Acrylic Coated Galvalume®
- ► Gauges: 24 ga. standard, 22 ga. and 20 ga. optional
- ► Aluminum: 0.032" and 0.040"
- ► Minimum roof slope: 1/2:12
- ► Integral mechanically seamed side lap
- ▶ "T" style rib allows for easy single panel replacement
- ► Factory-applied side lap sealant
- ► Concealed clip designed for thermal movement
- ► Accommodates 1/2" to 6" blanket insulation
- ► Applies over open framing or solid substrate
- ► Contact Metal Sales for load-carrying capabilities



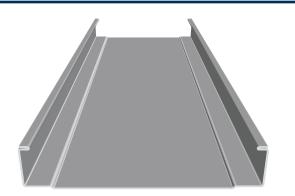




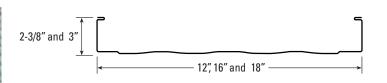
Testing and Approvals

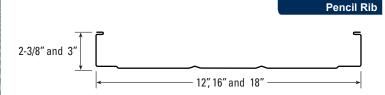
- Dul 580, Class 90 Uplift, Construction #268, 268A and 268B
- □ UL 790, Class A Fire Resistance Rating per assembly
- UL 1897, Uplift Load
- UL 2218, Class 4 Impact Resistance
- > ASTM E 330 Uniform Static Air Pressure Difference
- ► ASTM E 1592 Roof Uplift

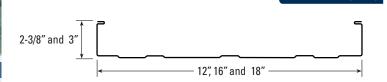
- ▷ ASTM E 2140 Water Penetration, Static Head none*
- TAS 100. Wind Driven Rain
- □ ICC 500 / FEMA 361
- > AAMA 501.1, Dynamic Water FM 4470, Foot Traffic



2-3/8" and 3" 12", 16" and 18"

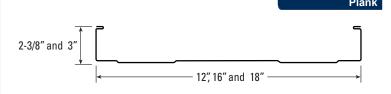


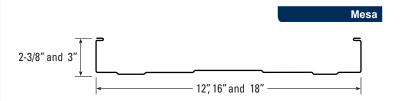




Minor Rib

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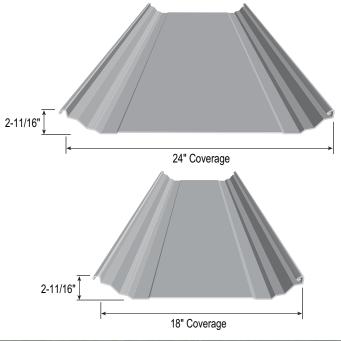




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Seam-Loc 24®

- ► Structural trapezoidal standing seam roof panel
- ▶ 24" or 18" panel coverage, 2-11/16" rib height
- ► Gauges: 24 ga. standard, 22 ga. optional
- ► Minimum roof slope: 1/4:12
- ► Factory-applied side lap sealant
- ▶ Pittsburgh double flat locking mechanically seamed side lap
- ► Concealed clip designed for thermal movement
- ► Accommodates 1/2" to 6" blanket insulation
- ► Applies over open framing or solid substrate
- ► Finishes: PVDF and Acrylic Coated Galvalume®
- ► Contact Metal Sales for load-carrying capabilities



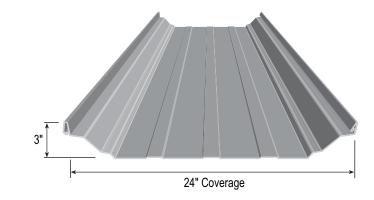
Testing and Approvals

- □ UL 580, Class 90 Wind Uplift, Construction, #197 and 197A
- UL 790, Class A Fire Resistance Rating per assembly
- UL 2218, Class 4 Impact Resistance
- > ASTM E 1646 Water Penetration
- ► Factory Mutual Approved, 1-90 and 1-165
- ≥ 2017 FBC Approved
- 24" wide over 16 ga. Purlins, 10999.8
- 24" wide (with clamps) over 16 ga. Purlins, 10999.9



Snap-Loc 24®

- ► Structural trapezoidal standing seam roof panel
- ▶ 24" panel coverage, 3" rib height
- ► Gauges: 24 ga. standard, 22 ga. optional
- ► Minimum roof slope: 1/4:12
- ► Factory-applied side lap sealant
- ► Snap-together panel system
- ► Concealed clip designed for thermal movement
- ► Accommodates 1/2" to 6" blanket insulation
- ► Applies over open framing or solid substrate
- ► Finishes: PVDF and Acrylic Coated Galvalume®
- ► Contact Metal Sales for load-carrying capabilities



Testing and Approvals

- UL 580, Class 90 Uplift, Construction, #240
- □ UL 790, Class A Fire Resistance Rating per assembly
- > ASTM E 330, Uniform Static Air Pressure Difference
- > ASTM E 1592 Roof Uplift







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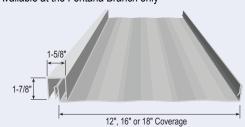


Vertical Seam

- ► Architectural/structural standing seam panel
- ► Panel Coverage: 12", 16" or 18"
- ▶ Rib Height: 1-3/4"
- ► Gauges: 26 ga. and 24 ga. standard, 22 ga. optional
- ► Snap-together panel system with factory-applied side lap sealant
- ► Minimum roof slope over open framing 3:12
- ► Minimum roof slope over solid substrate 1:12
- ▶ Concealed clip designed for unlimited thermal movement
- ► Accommodates up to 4" blanket insulation
- ► Finishes: PVDF, MS Colorfast45® and Acrylic Coated Galvalume®
- ► Contact Metal Sales for load-carrying capabilities

Vertical Seam Plus

- ► Square Batten Cap option for Vertical Seam Panel
- ► Available at the Fontana Branch only



Testing and Approvals

- □ UL 263, Fire Resistance Rating per assembly
- UL 580, Class 90 Wind Uplift, Construction, #254, 255, 261, 303, 342, 343. 436, 445, 446, 447, 448, 508 and 508A
- □ UL 790, Class A Fire Resistance Rating per assembly
- UL 2218, Class 4 Impact Resistance

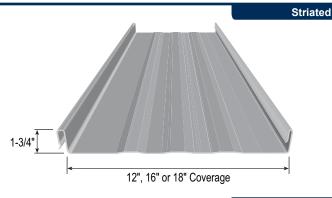
- D 2017 FBC Approved
- -26 ga. over 1/2" Plywood, 11560.12 (16" Panel)
- -24 ga. over 1/2" Plywood, 11560.10 (16" Panel) -24 ga. over 1/2" Plywood, 11560.13 (16" Panel)
- -24 ga. over 1/2" Plywood, 11560.11 (18" Panel)
- -24 ga. over 1/2" Plywood, 11560.14 (18" Panel)
- -0.032" Aluminum over 7/16" OSB, 14645.6 (16" Panel)
- -0.032" Aluminum over 5/8" Plywood, 14645.7 (16" Panel)

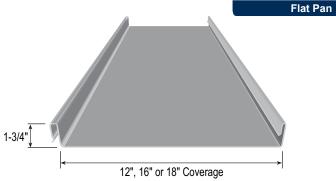
Clip-Loc

- ► Architectural/structural integral standing rib roof system
- ► Snap-together panel system
- ▶ 16" panel coverage, major rib: 8" centers, 1-5/8" rib height
- ► Gauges: 26 ga., 24 ga. standard and 22 ga. optional
- ► Minimum roof slope: 1:12
- ► Applies over open framing or solid substrate
- ► Concealed clip designed for thermal movement
- ► Accommodates up to 4" blanket insulation
- ► Finishes: PVDF and Acrylic Coated Galvalume®
- ► Contact Metal Sales for load-carrying capabilities

Testing and Approvals

- ▷ UL 580, Class 90 Wind Uplift, Construction, #586 and 586A
- □ UL 790, Class A Fire Resistance Rating per assembly
- □ UL 1897, Uplift Tests for Roof Covering Systems
- UL 2218, Class 4 Impact Resistance ▷ ASTM E 1592 Roof Uplift







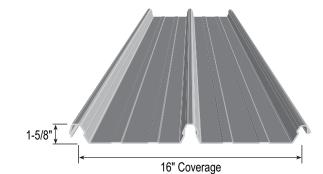
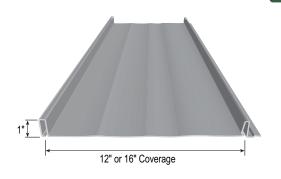
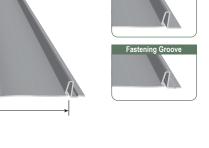




Image II

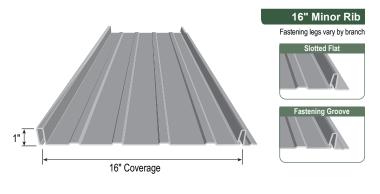
- ► Architectural concealed direct-fastened roof panel
- ► Panel coverage: 12" or 16"
- ▶ 1" rib height
- ► Gauges: 26 ga. standard
- ► Minimum roof slope: 3:12
- ► Applies over solid substrate with 30# felt underlayment
- ► Finishes: MS Colorfast45®, PVDF and Acrylic Coated Galvalume®
- ► Contact Metal Sales for load-carrying capabilities

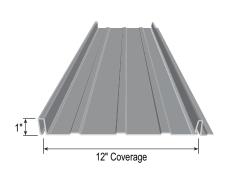




Fastening legs vary by branch









Testing and Approvals

- UL 580, Class 90 Wind Uplift, Construction, #529
- UL 790, Class A Fire Resistance Rating per assembly

- ≥ 2017 FBC Approved
 - -26 ga. over 5/8" Plywood, 11560.5
 - -26 ga. over 1/2" Plywood, 11560.4
- -26 ga, over 7/16" OSB, 14645.12
- -0.032" Aluminum over 7/16" OSB, 11560.2
- -0.032" Aluminum over 5/8" Plywood, 11560.3





Mini-Batten

- ► Architectural standing seam roof panel
- ▶ 12", 16" or 18" panel coverage, minimum roof slope: 3:12
- ▶ Mini-Batten offers, 1" & 1-1/2" high rib utilizing a narrow batten cap
- ► Gauges: 26 ga. and 24 ga. standard, 22 ga. optional
- ► Concealed clip designed for thermal movement
- ► Applies over solid substrate with 30# felt underlayment
- ► Finishes: PVDF, MS Colorfast45® and Acrylic Coated Galvalume®
- ► Contact Metal Sales for load-carrying capabilities

Testing and Approvals

- □ UL 263, Fire Resistance Rating per assembly
- UL 580, Class 90 Wind Uplift, Construction, #397, 397A and 430 (1" Mini-Batten)
- UL 580, Class 90 Wind Uplift, Construction, #352 (1-1/2" Mini-Batten)
- UL 790, Class A Fire Resistance Rating per assembly
- UL 2218, Class 4 Impact Resistance
- > ASTM E 283 Air Leakage
- > ASTM E 331 Water Penetration

Curved Mini-Batten

► Minimum radius 4'-0"



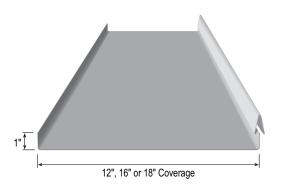
Box-Batten/Maxi-Batten

- ► Architectural standing seam roof panel
- ▶ 12", 16", or 18" panel coverage, minimum roof slope: 3:12
- ► Maxi-Batten offers, 1-5/8" x 1-7/8"
- ► Box-Batten offers 1-1/2" x 1-1/2" cap
- ► Gauges: 26 ga. and 24 ga. standard, 22 ga. optional
- ► Concealed clip designed for thermal movement
- ▶ Applies over solid substrate with 30# felt underlayment
- ► Finishes: PVDF, MS Colorfast45® and Acrylic Coated Galvalume®
- ► Contact Metal Sales for load-carrying capabilities

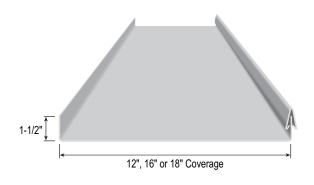


- □ UL 263, Fire Resistance Rating per assembly
- UL 580, Class 90 Wind Uplift, Construction, #398 and 398A (Maxi-Batten)
- UL 790, Class A Fire Resistance Rating per assembly
- UL 2218, Class 4 Impact Resistance
- > ASTM E 331 Water Penetration

1" Mini-Batten

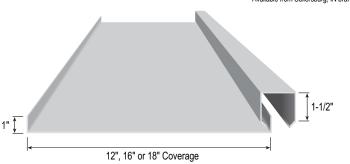


1.5" Mini-Batten

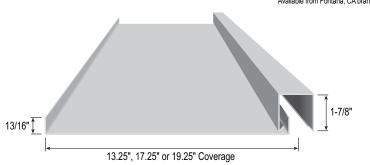


Box-Batten

Available from Sellersburg, IN branch



Maxi-Batten Available from Fontana, CA branch



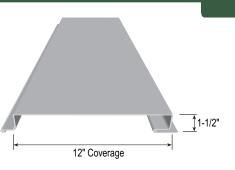
TL-17 Series

- ► Concealed direct-fastened panel for wall, soffit, fascia or liner applications
- ▶ 12" panel coverage
- ► 1-1/2" panel depth
- ▶ 30'-0" maximum length, press-broke panel
- ► Gauges: 24 ga. standard, 22 ga., 20 ga. and 18 ga. optional
- ► Applies over open framing or solid substrate
- ► Finishes: PVDF and Acrylic Coated Galvalume®
- ▶ Optional material: stainless steel, aluminum and copper
- ► Custom capabilities include:
 - Perforated panels for wind screens and liner panels
- ▶ Optional Finishes: Multi-pass Kynar 500®, Marblique, Plastisol and Polyester
- ► Contact Metal Sales for load-carrying capabilities

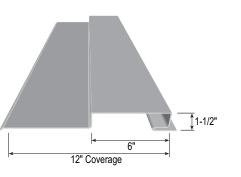


Testing and Approvals

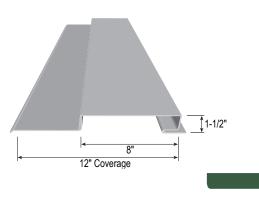
- > ASTM E 283 Air Leakage
- > ASTM E 330 Uniform Static Air Pressure Difference
- > ASTM E 1592 Roof Uplift

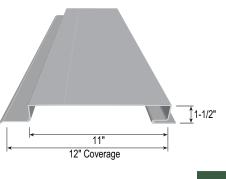


TL-17A

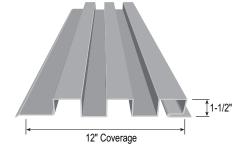


TL-17D





TL-1222



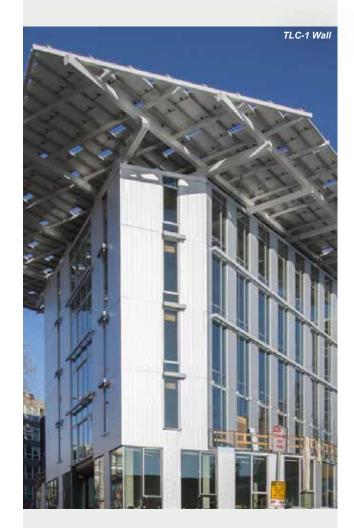
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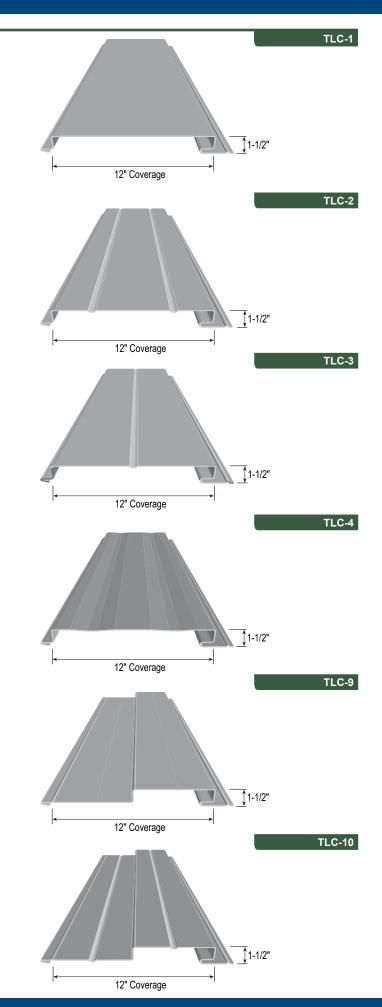
Flush Face Series

- ► Concealed direct-fastened panel for wall, soffit, fascia or liner applications
- ▶ 12" panel coverage
- ► 1-1/2" panel depth
- ► 45'-0" maximum length, roll-formed panel
- ► Gauges: 24 ga. standard, 22 ga. and 20 ga. optional
- ► Applies over open framing or solid substrate
- ► Finishes: PVDF and Acrylic Coated Galvalume®
- ▶ Optional material: stainless steel, aluminum and copper
- ► Custom capabilities include:
- Perforated panels for wind screens and liner panels
- ▶ Optional Finishes: Multi-pass Kynar 500[®], Marblique, Plastisol and Polyester
- ► Contact Metal Sales for load-carrying capabilities



Testing and Approvals

- □ UL 263, Fire Resistance Rating per assembly
- > ASTM E 283 Air Infiltration
- ASTM E 330 Uniform Static Air Pressure Difference
- > ASTM E 331 Water Penetration
- ASTM E 1592 Roof Uplift



Concealed Fastened Wall Panels

- ► Concealed direct-fastened panel for wall applications
- ▶ Panel lengths available from 5'-0" to 30'-0" max*
- ► Gauges: 24 ga. standard; 22 ga. optional
- ► Applies over open framing or solid substrate ► Finishes: PVDF and Acrylic Coated Galvalume®
- ► Horizontal and Vertical installation
- ► Common joinery allows panel profile to be mixed and matched for increased design flexibility
- ▶ High-strength clip allows for thermal and seismic movement

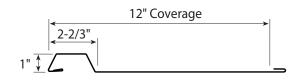
*Standard max length of 20' for AP1-1212, CN88-1212 and EM1-1212.

Testing and Approvals

- ⊳ ASTM E 283 Air Infiltration
- > ASTM E 330 Load Testing
- > ASTM E 1592 Roof Uplift

Apex Series™ Symmetrical Rib AP1-1212

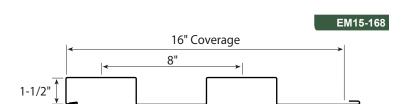




Empire Series™

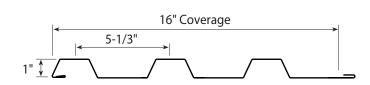
2-2/3"

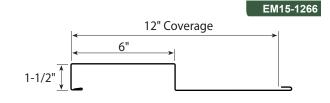
2-2/3" 2-2/3"



16" Coverage

AP1-1653





12" Coverage

12" Coverage

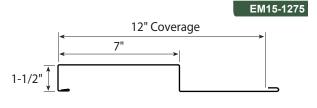
Box Rib EM1-1212

EM1-1653

EM15-126

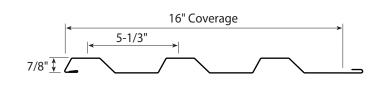
Contempra Series™ **Asymmetrical Rib** CN88-1212

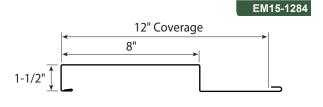


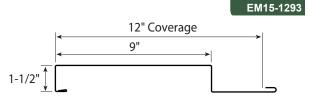




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metal sales

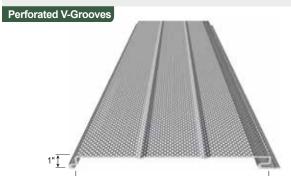
Soffit Panel

- Concealed direct-fastened system for soffit, wall, fascia or liner applications
- ▶ 12" panel coverage
- ► 1" depth
- ▶ Max Panel Length: 26 ga. 5'-0", 24 ga. 20'-0" and 0.032" Alum 25'-0"
- ► Gauges: 26 ga., 24 ga. and 0.032" aluminum
- ► Lanced and Perforated versions are available
- ► Applies over solid substrate with 30# felt underlayment
- ► Finishes: MS Colorfast45®, PVDF and Acrylic Coated Galvalume®
- ► Contact Metal Sales for load-carrying capabilities

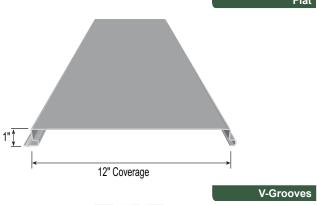
Testing and Approvals

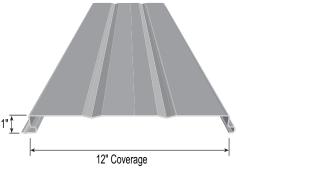
- □ UL 263, Fire Resistance Rating per assembly
- > ASTM E 283 Air Infiltration
- ▷ ASTM E 330 Uniform Static Air Pressure Difference
- ≥ 2017 FBC Approved
- -24 ga. panel over 16 ga. Purlins, 9482.5

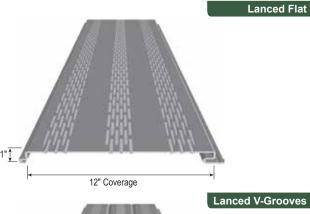




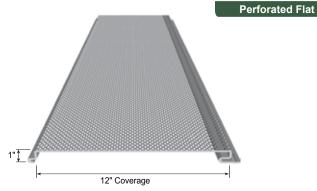
12" Coverage











T10 Series

- Exposed direct-fastened panel for wall, soffit, fascia and liner panel
- ► Applies over open framing or solid substrate
- ▶ 28", 30" and 36" panel coverages, 1-1/2" rib height
- ▶ 90° vertical box ribs on 4", 6", 9" and 12" centers
- ▶ Optional material: stainless steel, aluminum and copper
- ► Gauges: 24 ga. standard, 22 ga., 20 ga. and 18 ga. optional
- ► Custom capabilities include:
- Perforated panels for wind screens and liner panels
- ► Standard Finish: PVDF and Acrylic Coated Galvalume®
- ▶ Optional Finishes: Multi-pass Kynar 500®, Marblique, Plastisol and Polyester
- ► Contact Metal Sales for load-carrying capabilities

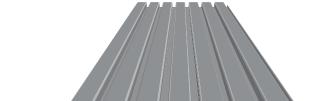
Other profiles are available. Please inquire.



Testing and Approvals

- UL 263, Fire Resistance Rating per assembly
- \triangleright UL 2218, Class 4 Impact Rating

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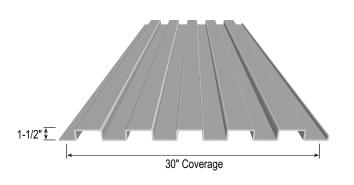


28" Coverage

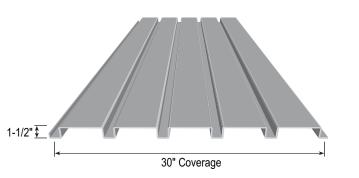
1-1/2" 🕏

T10-B Wall Panel

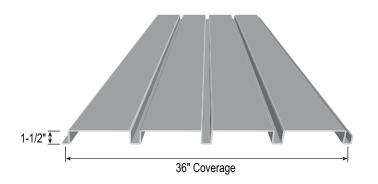
T10-A Wall Panel



T10-C Wall Panel



T10-D Wall Panel





7/8" Corrugated

- Exposed direct-fastened panel for roof and wall applications
- ▶ 32" roof coverage (34-2/3" wall coverage)
- ▶ 7/8" rib height, 2-2/3" centers
- ▶ Gauges: 26 ga. and 24 ga. standard, 22 ga. and 20 ga. optional
- ▶ Optional materials: stainless steel, aluminum, copper and weathering steel
- ► Minimum roof slope: 1:12
- ► Applies over open framing or solid substrate
- ► Finishes: MS Colorfast45®, PVDF and Acrylic Coated Galvalume®
- ► Contact Metal Sales for load-carrying capabilities

Testing and Approvals

- □ UL 263, Fire Resistance Rating per assembly
- UL 790, Class A Fire Resistance Rating per assembly
- UL 2218, Class 4 Impact Resistance

- > ASTM E 331 Water Penetration
- > ASTM E 1592 Roof Uplift Capacity
- > ASTM E 1646 Water Penetration > ASTM E 1680 Air Leakage

- ≥ 2017 FBC Approved
- -24 ga. roof panel over 16 ga. Purlins, 10999.1
- -24 ga. wall panel over 16 ga. Girts, 9482.1



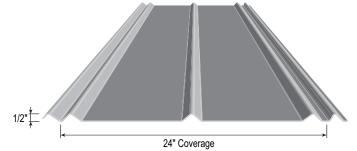






5V-Crimp

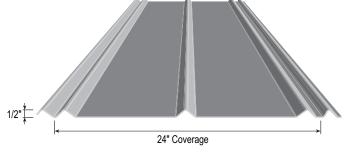
- Exposed direct-fastened roof panel, traditional "V" rib
- ▶ 24" panel coverage
- ► 1/2" rib height
- ▶ Gauges: 29 ga. and 26 ga. standard, 0.032"Aluminum optional
- ► Minimum roof slope: 3:12
- ► Applies over solid substrate with 30# felt underlayment
- ► Finishes: MS Colorfast45® and Acrylic Coated Galvalume®
- ► Contact Metal Sales for load-carrying capabilities



Testing and Approvals

- UL 580, Class 90 Wind Uplift, Construction, #453 and 579
- □ UL 790, Class A Fire Resistance Rating per assembly

- ≥ 2017 FBC Approved
- -26 ga. over 5/8" Plywood, 14645.2 and 14645.3
- -26 ga. over 7/16" OSB, 14645.4
- -0.032" Aluminum over 7/16" OSB, 11560.1



C72-Panel

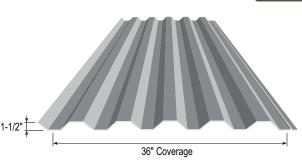
- ► Exposed direct-fastened industrial panel
- ► Roof and wall applications
- ▶ 36" panel coverage, minimum roof slope: 1:12
- ► 1-1/2" rib height at 7.2" centers
- ► Gauges: 24 ga. standard, 22 ga. and 20 ga. optional
- ► Applies over open framing or solid substrate
- ► Finishes: PVDF and Acrylic Coated Galvalume®
- ► Contact Metal Sales for load-carrying capabilities



36" Coverage



Roof Panel

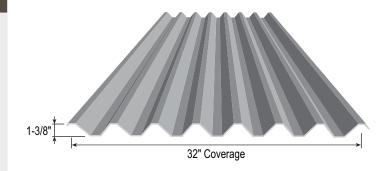


Testing and Approvals

- > ASTM E 330 Uniform Static Air Pressure Difference

V-Line 32

- Exposed direct-fastened panel for roof and wall applications
- ▶ 32" panel coverage
- ► Trapezoidal rib on 4-9/16" centers
- ► 1-3/8" rib height
- ► Gauges: 26 ga. and 24 ga. standard, 22 ga. optional
- ► Minimum roof slope: 1:12
- ► Applies over open framing or solid substrate
- ► Finishes: MS Colorfast45[®], PVDF and Acrylic Coated Galvalume[®]
- ► Contact Metal Sales for load-carrying capabilities



Testing and Approvals

- UL 580, Class 90 Wind Uplift, Construction, #187

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Exposed Fastened Series

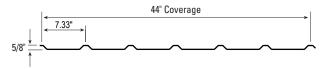
- Exposed direct-fastened panel for roof and wall applications
- ► Applies over open framing or solid substrate
- ▶ Panel coverage: 32" to 44"
- ▶ Rib height: 5/8" to 1-3/4"
- ▶ Optional material: stainless steel, aluminum and copper
- ► Gauges: 24 ga. standard, 22 ga., 20 ga. and 18 ga. optional
- ► Minimum roof slope: 1:12
- Standard Finish: PVDF and Acrylic Coated Galvalume®
- ► Optional Finishes: Multi-pass Kynar 500[®], Marblique, Plastisol and Polyester
- ► Contact Metal Sales for loadcarrying capabilities

Other profiles are available. Please inquire.



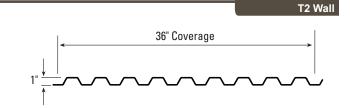


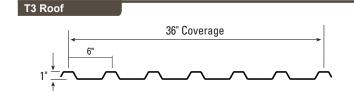


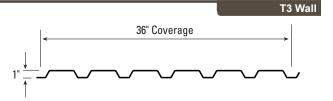




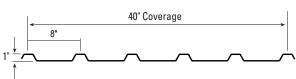
T2 Roof 36" Coverage

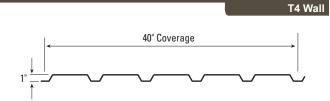




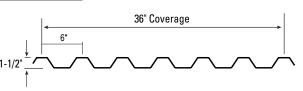


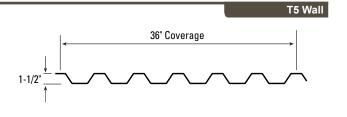




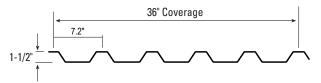


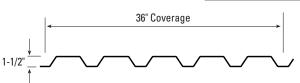


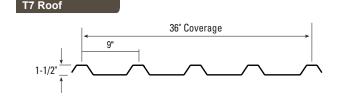


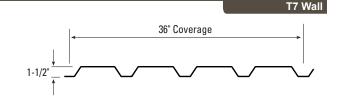


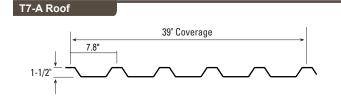


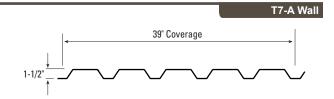


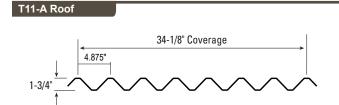


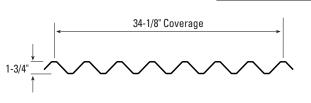


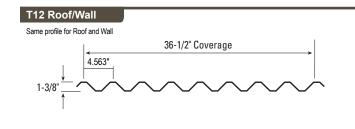


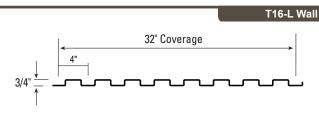


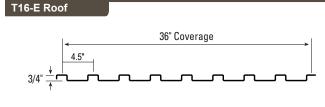




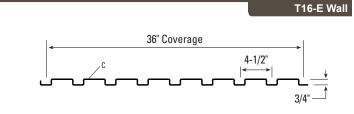








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T11-A Wall

Deep Rib Series

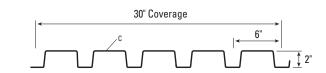
- Exposed direct-fastened panel for roof and wall applications
- ► Applies over open framing or solid substrate
- ► Various panel coverages
- ▶ 2", 4" and 4-1/2" rib heights
- ► Trapezoidal ribs on various centers
- ► Optional material: stainless steel, aluminum and copper
- ► Gauges: 24 ga. standard, 22 ga., 20 ga. and 18 ga. optional
- ► Minimum roof slope: 1:12

T2630 Roof

- ► Custom capabilities include:
- Perforated panels for wind screens and liner panels
- ► Standard Finish: PVDF and Acrylic Coated Galvalume®
- Optional Finishes: Multi-pass Kynar 500[®], Marblique, Plastisol and Polyester
- ► Contact Metal Sales for load-carrying capabilities

Other profiles are available. Please inquire.

30" Coverage

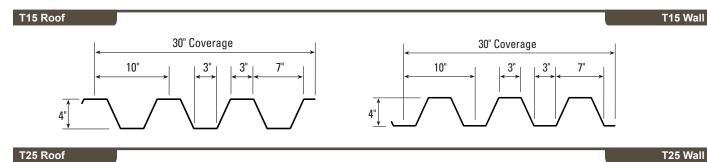


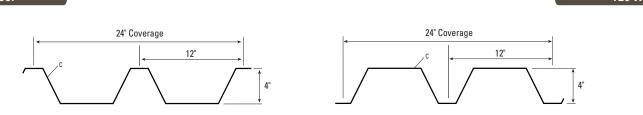
T2832 Roof

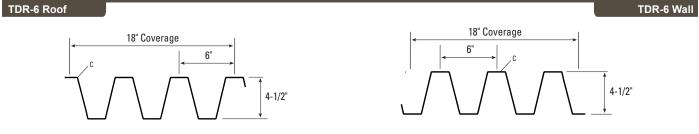
32" Coverage

32" Coverage

32" Coverage







Industrial Rib Series

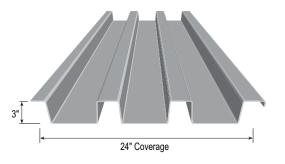
- Exposed direct-fastened panel for roof and wall applications
- ► Applies over open framing or solid substrate
- ▶ 24" and 30" panel coverages
- ▶ 3" and 3-1/2" rib heights
- ► Trapezoidal ribs on various centers
- ▶ Optional material: stainless steel, aluminum and copper
- ► Gauges: 24 ga. standard, 22 ga., 20 ga. and 18 ga. optional
- ► Minimum roof slope: 1:12

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- ► Custom capabilities include:
- Perforated panels for wind screens and liner panels
- ► Standard Finish: PVDF and Acrylic Coated Galvalume®

Other profiles are available. Please inquire.

T13 Roof

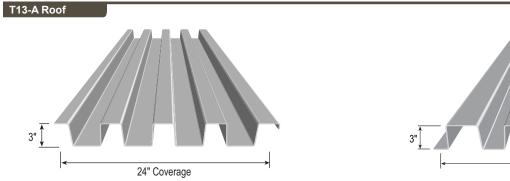


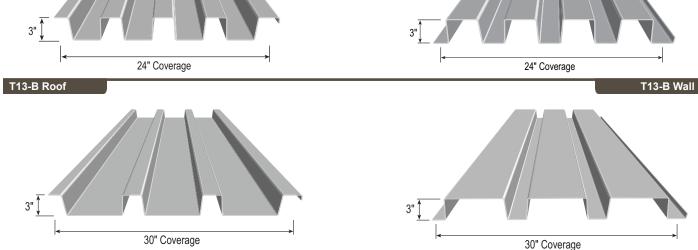


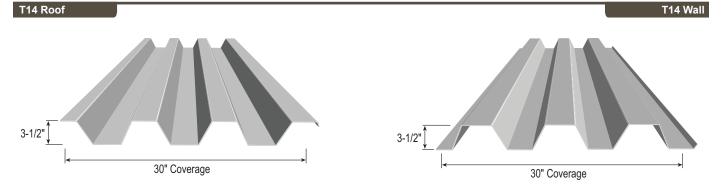


24" Coverage

T13-A Wall

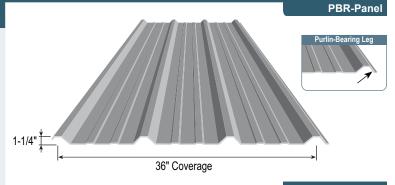




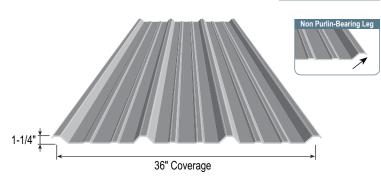


PBR-Panel, R-Panel

- Exposed direct-fastened panel for roof and wall applications
- ▶ 36" panel coverage
- ► Trapezoidal rib on 12" centers
- ► 1-1/4" rib height
- ▶ PBR-Panel Gauges: 26 ga. and 24 ga. standard, 22 ga. optional
- ► R-Panel Gauges: 26 ga. standard
- ► Minimum roof slope: 1:12
- ► Applies over open framing or solid substrate
- ► Finishes: MS Colorfast45®, PVDF and Acrylic Coated Galvalume®
- ► Contact Metal Sales for load-carrying capabilities



R-Panel



Testing and Approvals

- DUL 580, Class 90 Wind Uplift, Construction, #161
- UL 790, Class A Fire Resistance Rating per assembly
- UL 2218, Class 4 Impact Resistance
- > ASTM E 455 Diaphragm Test
- ▶ Miami-Dade County Approved, NOA 18-0131.05 and 18-0131.04 (24 ga. roof & wall)
- Texas Department of Insurance Evaluation Reports, RC-198, RC-265, RC-279, RC-391
- > ICC Evaluation Report, ESR-2385 (R-Panel)
- > 2017 FBC Approved
- -26 ga. over 16 ga. Purlins, 10999.7 -26 ga. over 16 ga. Girts, 9482.4
- -26 ga. over 1/2" Plywood, 14645.12

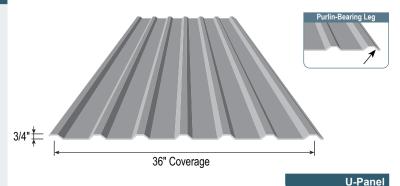
PBU-Panel, U-Panel

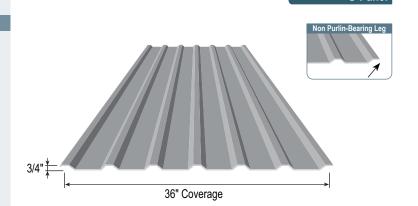
- Exposed direct-fastened panel for roof and wall applications
- ▶ 36" panel coverage
- ► Trapezoidal rib on 6" centers
- ▶ 3/4" rib height
- ► Gauges: 29 ga., 26 ga. and 24 ga. standard, 22 ga. optional
- ► Minimum roof slope: 1:12
- ► Applies over open framing or solid substrate
- ► Finishes: MS Colorfast45®, PVDF and Acrylic Coated Galvalume®
- ► Contact Metal Sales for load-carrying capabilities

Testing and Approvals

- □ UL 263, Fire Resistance Rating per assembly
- UL 580, Class 90 Wind Uplift, Construction, #39
- UL 790, Class A Fire Resistance Rating per assembly
- UL 2218, Class 4 Impact Resistance







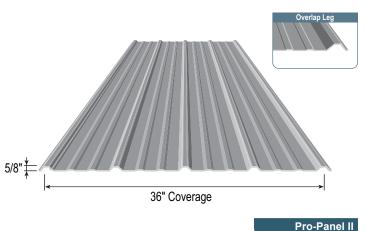
Pro-Panel II®

- Exposed direct-fastened, low profile panel for roof and wall
- ▶ 36" panel coverage
- ► Trapezoidal rib on 9" centers
- ▶ 5/8" rib height
- ► Gauges: 29 ga. and 26 ga. standard
- ► Minimum roof slope: 3:12
- ► Applies over open framing or solid substrate
- ► Finishes: MS Colorfast45®, PVDF and Acrylic Coated Galvalume®
- ► Contact Metal Sales for load-carrying capabilities

Testing and Approvals

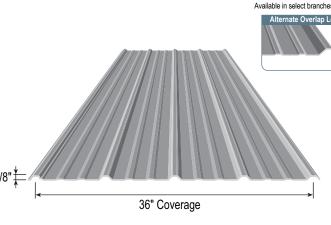
- UL 263, Fire Resistance Rating per assembly
- UL 790, Class A Fire Resistance Rating per assembly
- UL 2218, Class 4 Impact Resistance
- > ASTM E 455 Diaphragm Test
- ≥ 2017 FBC Approved
- -29 ga. over 1/2" Plywood, 14645.14





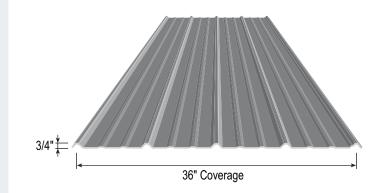
Available in select branches only

Pro-Panel II



Classic Rib®

- Exposed direct-fastened, low profile panel for roof and wall
- ▶ 36" panel coverage
- ► Trapezoidal rib on 9" centers
- ▶ 3/4" bell-top rib height
- ► Gauges: 29 ga. and 26 ga. standard
- ► Minimum roof slope: 3:12
- ► Applies over open framing or solid substrate
- ► Finishes: MS Colorfast45[®], PVDF and Acrylic Coated Galvalume[®]
- ► Contact Metal Sales for load-carrying capabilities



Testing and Approvals

- UL 580, Class 90 Wind Uplift, Construction, #560 and 584
- UL 790, Class A Fire Resistance Rating per assembly
- > ASTM E 455 Diaphragm Test
- > ASTM E 564-95 Diaphragm Test
- ▶ Texas Department of Insurance Evaluation Reports, RC-161 and RC-391
- D 2017 FBC Approved
- -29 ga. over 2x Purlins, 10999.4
- -29 ga. over 2x Girts, 9482.3

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- -26 ga. over 16 ga. Girts, 9482.2
- -29 ga. over 7/16" OSB, 14645.10
 - -26 ga. over 16 ga. Purlins, 10999.3
- -29 ga. over 1/2" Plywood, 14145.13 -0.032" Aluminum over 7/16" OSB, 14645.5 -29 ga. over 1/2" Plywood, 14645.8

-26 ga. over 5/8" Plywood, 14645.9

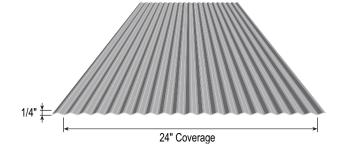






1.25" Corrugated

- Exposed direct-fastened panel for roof and wall applications
- ▶ 24" panel coverage
- ► Corrugated ribs on 1-1/4" centers
- ► 1/4" rib height
- ► Gauges: 29 ga. and 26 ga. standard
- ► Minimum roof slope: 3:12
- ► Applies over open framing or solid substrate
- ► Finishes: MS Colorfast45® and Acrylic Coated Galvalume®
- ► Contact Metal Sales for load-carrying capabilities



Testing and Approvals

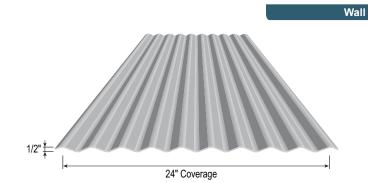
- UL 580, Class 90 Wind Uplift, Construction, #161
- UL 790, Class A Fire Resistance Rating per assembly
- UL 2218, Class 4 Impact Resistance

2.5" Corrugated

- ► Exposed direct-fastened panel for roof and wall applications
- ► 24" panel coverage (wall)
- ► 21-1/3" panel coverage (roof)
- ► Corrugated ribs on 2-2/3" centers
- ► 1/2" rib height
- ► Gauges: 29 ga. and 26 ga. standard
- ► Minimum roof slope: 3:12
- ► Applies over open framing or solid substrate
- ► Finishes: MS Colorfast45® and Acrylic Coated Galvalume®
- ► Contact Metal Sales for load-carrying capabilities







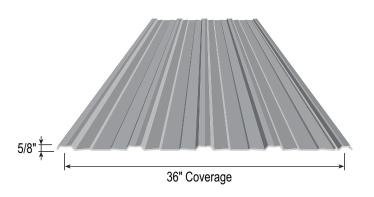
Testing and Approvals

- UL 790, Class A Fire Resistance Rating per assembly
- UL 2218. Class 4 Impact Resistance
- > Texas Department of Insurance Evaluation Report, RC-159
- ≥ 2017 FBC Approved
- -26 ga. over 5/8" Plywood, 14645.1



Strongpanel

- ► Exposed direct-fastened roof and wall panel
- ➤ 36" panel coverage
- ► 5/8" rib height
- ► Classic board and batten design, on 9" centers
- ► Gauges: 29 ga. and 28 ga. standard
- ► Minimum roof slope: 3:12
- ► Applies over open framing or solid substrate
- ► Finishes: MS Strongcoat45® and Galvanized
- ► Contact Metal Sales for load-carrying capabilities



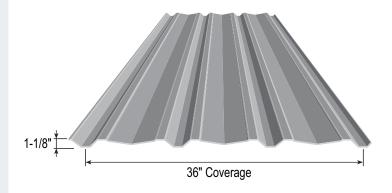
Testing and Approvals

- UL 580, Class 90 Wind Uplift, Construction, #161



Span-Line 36A

- ► Exposed direct-fastened wall panel
- ▶ 36" panel coverage
- ► 1-1/8" rib height
- ► Inverted trapezoidal ribs on 12" centers
- ► Gauges: 26 ga. and 24 ga. standard, 22 ga. optional
- ► Applies over open framing or solid substrate
- ▶ Finishes: MS Colorfast45[®], PVDF and Acrylic Coated Galvalume[®]
- ► Contact Metal Sales for load-carrying capabilities



Testing and Approvals

- UL 2218, Class 4 Impact Resistance
- ≥ 2017 FBC Approved
- -26 ga. over 16 ga. Girts, 9482.6

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DL-3 Panel

- Exposed direct-fastened panel for roof and wall applications
- ▶ 36" panel coverage
- ▶ 1/2" rib height
- ► Trapezoidal ribs on 3" centers
- ► Gauges: 29 ga. standard
- ► Minimum roof slope: 3:12
- ► Applies over open framing or solid substrate
- ► Finishes: MS Colorfast45® and Bare Galvanized
- ► Contact Metal Sales for load-carrying capabilities

Testing and Approvals

► ASTM E 1592 Structural Performance

Bi-Rib

- ► Exposed direct-fastened panel for roof and wall applications
- ▶ 36" panel coverage
- ► 7/16" rib height
- ► Double trapezoidal ribs on 9" centers
- ► Gauges: 29 ga. and 26 ga. standard
- ► Minimum roof slope: 3:12
- ► Applies over open framing or solid substrate
- ► Finishes: MS Colorfast45® and Acrylic Coated Galvalume®
- ► Contact Metal Sales for load-carrying capabilities

Testing and Approvals

- ▶ UL 263, Fire Resistance per assembly
- ▶ UL 790, Class A Fire Resistance Rating per assembly
- ▶ UL 2218, Class 4 Impact Resistance

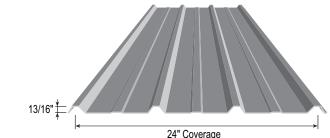
36" Coverage

Delta Rib

- Exposed direct-fastened panel for roof and wall applications
- ▶ 24" panel coverage
- ▶ 13/16" rib height
- ► Trapezoidal rib on 8" centers
- ► Gauges: 29 ga. and 26 ga. standard
- ► Minimum roof slope: 3:12
- ► Applies over open framing or solid substrate
- ► Finishes: MS Colorfast45® and Acrylic Coated Galvalume®
- ► Contact Metal Sales for load-carrying capabilities

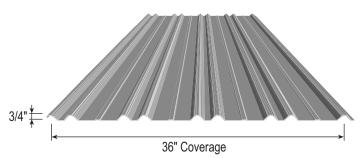
Testing and Approvals

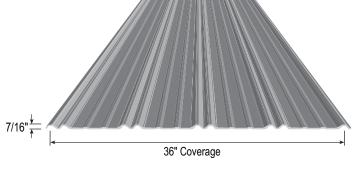
- □ UL 263, Fire Resistance Rating per assembly
- UL 790, Class A Fire Resistance Rating per assembly
- UL 2218, Class 4 Impact Resistance



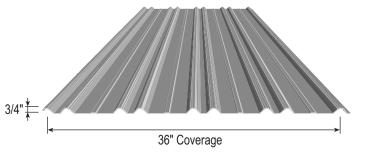
Dual Rib

- ► Mill-finished diamond-embossed aluminum
- Exposed direct-fastened, low profile panel for roof and wall
- ▶ 36" panel coverage
- ▶ 3/4" bell-top rib height
- ► Twin trapezoidal ribs on 9" centers
- ► Thickness: 0.0155" and 0.018"
- ► Minimum roof slope: 3:12
- ► Contact Metal Sales for load-carrying capabilities



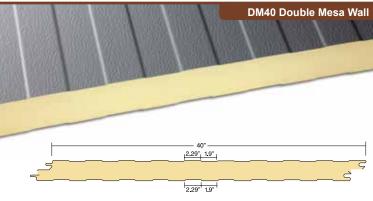


36" Coverage



IMPower Series[™]

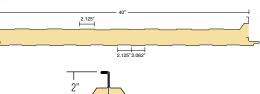
- Insulated metal wall and roof systems
- ► Factory-injected foam insulation between dual steel facings
- ► Closed cell insulating core provides approximately R-8 per inch
- ► Panel Coverage: 40"
- ▶ Wall Panel Thickness: 2", 2.5", 3" and 4"
- ▶ Roof Panel Thickness: 2.5", 3.25", 4", 5" and 6"
- ► Gauges: 26 ga. standard 24 ga. and 22 ga. optional
- ► Finishes: PVDF and SMP coatings
- ► Contact Metal Sales for load-carrying capabilities

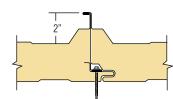


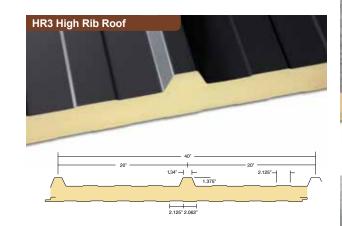
Testing and Approvals

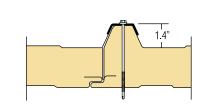
- ASTM E 283 Air Infiltration

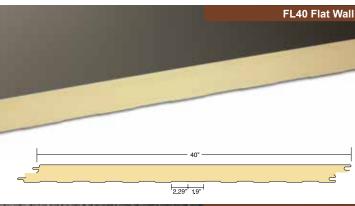


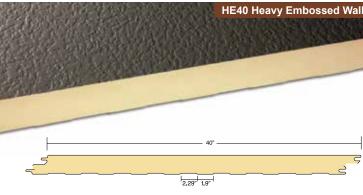


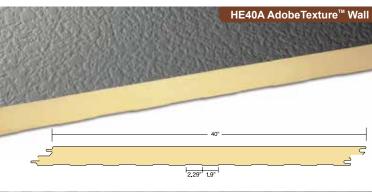


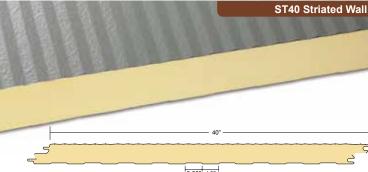
















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Retro-Master® System

Solutions for existing flat roofs

Retro-Master® is a complete retrofit roof system that easily and affordably transforms old and failing roofs into a new code-compliant and energy-efficient sloped metal roof.

As a single-source solution Retro-Master® retrofit roof system is backed by a 20 year weathertight warranty and an industry-leading 45 year paint finish warranty. It is the ideal solution for schools, universities, retail centers, industrial or office building, military or any other building needing a new, long-lasting, high performance roof.

Solutions for existing sloped metal roofs

If your building has an existing metal roof in need of replacement, Retro-Master® is the most complete and convenient solution. This easy, efficient and virtually wastefree system is installed over your existing roof, allowing your business to operate uninterrupted.

Metal-Over-Metal Reroof Solution combines high quality Metal Sales roof panels with a patented Roof Hugger® sub-purlin retrofit framing system to deliver a new, structurally sound roof that will stand the test of time.

Post Purlin System New Metal Sales Panel Existing Flat Roof New metal roof panels over existing flat roof.



Perforation

- Perforated panels are an aesthetic design solution
- Wide array of panel profiles
- Available gauges: 24, 22, 20 or 18
- Windscreens, balcony railings, equipment and concealment screens, ventilation and interior liner



Mitered Corners

- Non-Insulated panels up to 3" deep
- · Vertical & Horizontal applications
- Profile widths or modules up to 36"
- +/- 90 Degrees (Inside Outside Double Corners) Corner leg dimensions up to 4'-0" in either direction





Curved Panel Options

- Factory and site curving options
- Available profiles: Magna-Loc 180 and Mini-Batten
- Magna-Loc 180: 20' min radius, no max radius
- Mini-Batten: min Convex radius: 4' min Concave radius: 6'

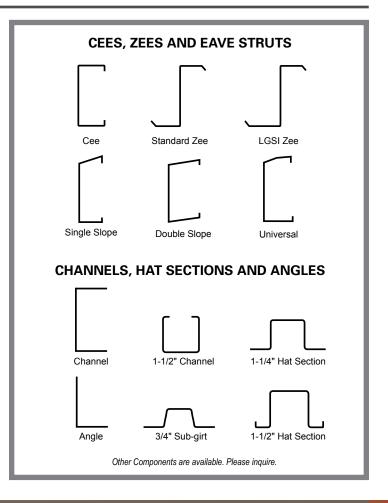




Secondary Framing

- ► Cees and Zees 4" to 12" deep with 2-1/2" to 4" flange widths
- Symmetrical and unsymmetrical flanges
- ► Red Oxide finish ASTM A 1011 Grade 50, Class 2 (55 ksi min yield)
- ► Galvanized finish ASTM A 653 Grade 50, Class 2 (55 ksi min yield)
- ► Single Slope Eave Struts for high side applications
- ▶ Double Slope Eave Struts for low side applications
- ► LGSI Purlins available





Coating Systems

Meet or exceed codes and standards

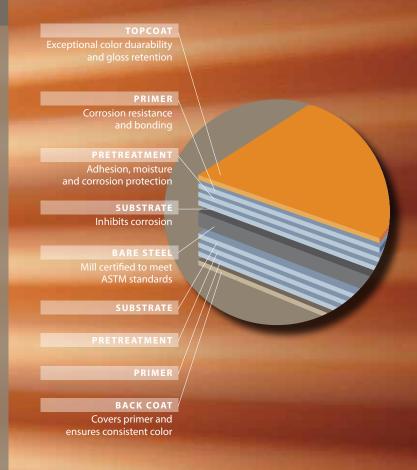
Our advanced coating technology ensures Metal Sales finishes and colors meet demonstrated energy performance requirements established by ENERGY STAR® and the Cool Roof Rating Council (CRRC) for solar reflectance and thermal emittance for steep sloped and/or low sloped buildings.

Benefits of cool colors

Cool roof colors are offered from an engaging palette of light neutrals to dark saturated hues that respect the environment and help achieve your vision. Cool roofs may also contribute to other strategies for optimizing energy performance. Energy savings and other direct benefits are contingent upon building type, location and use.

Substrate Materials

Our line of durable substrate materials includes steel, stainless steel, weathering steel, copper and aluminum. Your Metal Sales representative has technical information on material and coating compatibility.



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metal sales

Metal Sales Branch Locations



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BAY CITY, MICHIGAN

5209 Mackinaw Road Bay City, MI 48706 888,777,7640 • 888,777,0112/Fax

DEER LAKE, PENNSYLVANIA

29 Pinedale Industrial Road Orwigsburg, PA 17961 800.544.2577 • 800.544.2574/Fax

DENVER, COLORADO

7990 East I-25, Frontage Road Longmont, CO 80504 800.289.7663 • 800.289.1617/Fax

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14213 Whittram Avenue Fontana, CA 92335 800.782.7953 ● 909.829.9083/Fax

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JEFFERSON, OHIO

352 East Erie Street Jefferson, OH 44047 800.321.5833 • 800.233.5719/Fax

MOCKSVILLE, NORTH CAROLINA

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NASHVILLE, TENNESSEE

4314 Hurricane Creek Boulevard Antioch, TN 37013 800.251.8508 ● 800.419.4372/Fax

NEW ALBANY, INDIANA

999 Park Place New Albany, IN 47150 812.944.2733 • 812.944.1418/Fax

ROCK ISLAND, ILLINOIS

8111 29th Street West Rock Island, IL 61201 800.747.1206 • 309.787.1833/Fax

ROGERS, MINNESOTA

22651 Industrial Boulevard Rogers, MN 55374 800.328.9316 • 800.938.9119/Fax

SEATTLE, WASHINGTON

20213 84th Avenue South Kent, WA 98032 800.431.3470 • 253.872.2008/Fax

SELLERSBURG, INDIANA

7800 State Road 60 Sellersburg, IN 47172 800.999.7777 • 800.477.9318/Fax

SIOUX FALLS, SOUTH DAKOTA

2700 West 3rd Street Sioux Falls, SD 57104 888.299.0024 • 888.960.0429/Fax

SPOKANE, WASHINGTON

2727 East Trent Avenue Spokane, WA 99202 800.572.6565 • 509.534.4427/Fax

TEMPLE, TEXAS

3838 North General Bruce Drive Temple, TX 76501-6505 800.543.4415 • 800.543.4473/Fax

WOODLAND, CALIFORNIA

1326 Paddock Place Woodland, CA 95776 800.759.6019 • 530.668.0901/Fax



